

**Facsimile Transmission**

North Point, 901 Lakeside Avenue • Cleveland, Ohio 44114-1190 • (216) 586-3939
Facsimile: (216) 579-0212
hswitzer@jonesday.com

UNOFFICIAL

July 23, 2004

Please hand deliver the following facsimile to:

Name: **Examiner Corcoran**Facsimile No.: **571-273-1214**Company: **U.S. Patent and Trademark Office,
Group 1733**Number of pages (including this page): **2**Telephone No.: **571-272-1214**From: **H. Duane Switzer**

Send Copies To:

Direct Telephone No.: **216-586-7283**JP No.: **JP992104**☐ **Copies distributed**

Operator's Initials

CAM No.: **435808-600002**Re: **Serial No. 09/720,525**

NOTICE: This communication is intended to be confidential to the person to whom it is addressed, and it is subject to copyright protection. If you are not the intended recipient or the agent of the intended recipient or if you are unable to deliver this communication to the intended recipient, please do not read, copy or use this communication or show it to any other person, but notify the sender immediately by telephone at the direct telephone number noted above.

Message:**Proposed revision of claim 109 attached.**
Duane Switzer

Please call us immediately if the facsimile you receive is incomplete or illegible. Please ask for the facsimile operator.

ATLANTA • BEIJING • BRUSSELS • CHICAGO • CLEVELAND • COLUMBUS • DALLAS • FRANKFURT • HONG KONG
HOUSTON • IRVINE • LONDON • LOS ANGELES • MADRID • MENLO PARK • MILAN • MUNICH • NEW DELHI • NEW YORK
PARIS • PITTSBURGH • SAN FRANCISCO • SHANGHAI • SINGAPORE • SYDNEY • TAIPEI • TOKYO • WASHINGTON

UNOFFICIAL

109. (amended) A method for producing a tray, characterized in that a foldable cutout of a tray part is initially erected in an erection mold (316) into a preformed tray part having a bottom and a peripheral sidewall extending upwardly from the bottom of the preformed tray part, and then, while the preformed tray part is held in an assembly mold (316, KS Fig. 18), an annular collar (52,452) that does not span any portion of the open mouth of the tray part is subsequently accurately positioned on the preformed tray part (40,440) with the aid of a collar mold (318, KS Fig. 18) and bonded with the tray part by moving at least one of the assembly and collar molds toward the other so as to provide the preformed tray part with a peripheral flange extending outwardly from the peripheral sidewall so that a unitary tray is formed, the collar mold having a male portion that is configured to generally correspond with the internal size and shape of the tray part and to extend into the tray part for maintaining the dimensional stability thereof when the collar is bonded thereto.